

MONOTYPE  
**MATERIAL  
MAKING**  
MACHINE



**Highest**

Quality of Material

**Greatest**

Variety of Product

**Largest**

Volume of Output

A highly specialized machine for making those materials which are so extensively used in every composing room: Rules, Leads, and Slugs, in continuous strips or cut to labor-saving sizes; Column Rules and Ornamental Borders; Single-Column Want-Ad Rules, Braces, and Cut-Off and Decorative End Dashes. They are cast at high speed in various sizes from 1 to 18 point.

Operating in Composing Rooms  
All Over the World

LANSTON  
**MONOTYPE**  
MACHINE COMPANY  
Monotype Building, Twenty-fourth at Locust Street  
Philadelphia, Pa.



# 5

## MINUTES PRODUCTION

### 1 POINT LEADS

(High or Low)  
50 Feet in 5 Minutes

### 2 POINT LEADS

(High or Low)  
50 Feet in 5 Minutes

### 3 POINT LEADS

(High or Low)  
50 Feet in 5 Minutes

### 6 POINT SLUGS

(High or Low)  
40 Feet in 5 Minutes

### 12 POINT SLUGS

(High or Low)  
18 Feet in 5 Minutes

### 18 POINT SLUGS

(Low)  
9 Feet in 5 Minutes

### STRAIGHT-LINE RULES

2 Point—42 Feet in 5 Minutes

6 Point—35 Feet in 5 Minutes

12 Point—18 Feet in 5 Minutes

18 Point—9 Feet in 5 Minutes

### COLUMN RULES

6 Point—35 Feet in 5 Minutes

### CONTRAST RULES

6 Point—35 Feet in 5 Minutes

### HAND-DRAWN RULES

6 Point—30 Feet in 5 Minutes

### ORNAMENTAL BORDERS

6 Point—30 Feet in 5 Minutes

12 Point—18 Feet in 5 Minutes



# STRIP MA

## A Big Factor in Compos

Costs of printing and publishing are very greatly influenced by production in the composing room. No other factor has so great an influence upon production as the ability of the hand compositor to do his work quickly and well through the availability of the tools with which he works.

A composing room is operated efficiently and to the best advantage only when all hand compositors are provided with an adequate supply of type and material for type-setting and make-up, placed where they can be used to the best advantage.

The Monotype Material Making Machine is designed to meet the needs of composing rooms which use considerable quantities of strip and single-column rules, borders, dashes, braces, leads and slugs.

**The Monotype Material Making M**



# MATERIAL



## Composing Room Economy

The quality of its product sets the high standard for all strip-casting machines.

Up to one-half of every page of display advertising is made up of material which can be made on the Monotype Material Making Machine—strip and single-column borders, rules, dashes, and leads and slugs for spacing and for mounting cuts.

The Monotype Material Maker is being successfully operated in the composing rooms of newspapers, trade and advertising composition plants, publishing houses and commercial and job printing offices all over the world.

Help your composing room to become more efficient—keep your hand compositors fully supplied with type and material.



# 5

## MINUTES PRODUCTION

### SINGLE-COLUMN LEADS (High or Low)

404 Pieces in 5 Minutes

### SINGLE-COLUMN SLUGS (8 Point, High or Low)

235 Pieces in 5 Minutes

### SINGLE-COLUMN SLUGS

(12 Point—High or Low)

175 Pieces in 5 Minutes

(18 Point—High or Low)

120 Pieces in 5 Minutes

### SINGLE-COLUMN DASHES



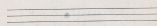
2 Point—362 Pieces in 5 Minutes  
6 Point—215 Pieces in 5 Minutes

### SINGLE-COLUMN RULES



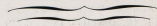
2 Point—362 Pieces in 5 Minutes  
6 Point—215 Pieces in 5 Minutes  
12 Point—160 Pieces in 5 Minutes  
18 Point—100 Pieces in 5 Minutes

### WANT-AD RULES



362 Pieces in 5 Minutes

### SINGLE-COLUMN BRACES



6 Point—215 Pieces in 5 Minutes

**Machine Makes It Best And Fastest**

# MATERIAL MAK

## Single-Column Dashes

(May be centered on any measure up to 15 picas. The desired measure must be specified when matrices are ordered. All matrices are .065" drive to be cast on .853" high molds.)

### 3 Point

3M1Z3

3M1Z5

3M1Z6

3M1Z7

3M1Z8

3M1Z9

3M1Z12

3M1Z13

3M1Z14

3M1Z15

3M1Z16

3M1Z17

3M10Z7

### 4 Point

1-4M1Z2

1-4M1Z3

1-4M1Z4

4M1Z2

2-6M1Z15

2-6M1Z17

6M1Z1

6M1Z2

6M1Z3

6M1Z4

6M1Z5

6M1Z6

6M1Z7

6M1Z8

6M1Z9

6M1Z10

6M1Z11

6M1Z12

6M1Z13

6M1Z14

6M1Z14a (Cast flush at one end)

6M1Z15

6M1Z16

6M1Z17

6M1Z19

6M4Z14

6M9Z8

# MONO MATERIAL MAK

## SINGLE-C Want-Ad Rules, D Decorative End

These are cast single piece, as shown. The of each design is in of 6 point by the first symbol, the point size indicated by the first Plain and Ornament the Braces may be cast up to 15 picas in Decorative End Rules neous Designs must length of body in symbol for length of

6M156Z12

6M101Z13

6M104Z13

6M111Z13

6M154Z13

6M140Z13

6M117Z14

# DOTYPE KING MACHINE

## COLUMN

**Commas, Dashes, Braces  
and Rules, Etc.**

...ngly, in one unit or  
The length set-wise  
indicated in units  
Serial number of the  
size of body being  
first number. ♦ The  
mental Dashes and  
be centered on any  
as in length. ♦ The  
Rules and Miscella-  
must be cast on the  
indicated by the  
th of design. ♦ ♦

\* \* \*  
6M15427

\* \* \*  
6M15927

\* \* \*  
6M16127

\* \* \*  
6M14228

\* \* \*  
6M13628

\* \* \*  
6M15528

\* \* \*  
6M13728

\* \* \*  
6M13529

\* \* \*  
6M16824

### 12 Point

12M124

12M125

12M126

12M127

12M128

12M1210

12M1211

12M1214

12M4211

12M10924

12M131214

12M132216

12M160230

### 14 Point

14M1211

### 18 Point

18M126

### Decorative End Rules

(The final number of the symbol indicates the length of cast in units of 6 point. Matrices are .030" drive to be cast on .888" high molds, except where .065" drive is indicated.)

3M3C28

AM31C74

### Want-Ad and Straight-Line Rules

(Rules of the weights shown can be cast from the same matrix in any length from 9 to 15 picas. Unless otherwise indicated matrices are .030" drive to be cast on .888" high molds.)

1½M10L - Hairline central on 1½ pt. body  
Non-fusion

1½M30L - ¼ pt. face central on 1½ pt. body  
Non-fusion

2M10L - Hairline central on 2 pt. body  
Non-fusion

2M20L - ¼ pt. face central on 2 pt. body  
Non-fusion

2M30L - ½ pt. face central on 2 pt. body  
Non-fusion

2M350L - ¼ pt. face central on 2 pt. body  
Non-fusion

2M41L - 1 pt. face close to side on 2 pt. body  
Non-fusion

3M10L - Hairline central on 3 pt. body  
Non-fusion

3M30L - ½ pt. face central on 3 pt. body  
Non-fusion

4M20L - ¼ pt. central on 4 pt. body  
Non-fusion

4M30L - .065" drive to be cast on .853" mold -  
¼ pt. face central on 4 pt. body  
Non-fusion

4M30L - ½ pt. face central on 4 pt. body  
Non-fusion

4M51L - 1½ pt. face close to side on 4 pt. body  
Non-fusion

4M1441L - 1 pt. face and hairline with 2 pts. space  
between central on 4 pt. body  
Non-fusion

4M5318L - ½ pt. face and hairline with 1½ pts. space  
between, central on 4 pt. body  
Non-fusion

5M9M20L - .065" drive to be cast on .853" mold -  
¼ pt. face central on 5 pt. body  
Non-fusion

5M91L - 4 pt. face close to side on 5 pt. body  
Non-fusion

6M10L - Hairline central on 6 pt. body  
Non-fusion

6M9M11L - .065" drive to be cast on .853" mold -  
Hairline close to side on 6 pt. body  
Non-fusion

6M9M20L - .065" drive to be cast on .853" mold -

1-4M1Z3

1-4M1Z3

1-4M1Z4

4M1Z2

4M1Z3

4M1Z4

4M1Z6

4M1Z8

4M1Z10

4M1Z11

4M1Z13

4M14SZ13

4M129Z13

4M101Z6

4M101Z13

4M149Z7

4M113Z5

4M157Z7

## 5 Point

5M1Z11a (Cast flush at one end)

5M100Z2

5M101Z14

## 6 Point

2-6M1Z13

2-6M1Z5

2-6M1Z6

2-6M1Z8

2-6M1Z10

2-6M1Z11

2-6M1Z13

2-6M1Z14

6M1Z17

6M1Z19

6M4Z14

6M9Z8

6M153Z15

6M155Z15

6M129Z12

6M129Z15

6M146Z14

6M111Z13

6M117Z3

6M107Z4

6M133Z4

6M101Z5

6M101Z6

6M111Z6

6M152Z6

6M163Z6

6M107Z7

6M149Z7

6M111Z7

6M109Z8

6M115Z8

6M101Z9

6M109Z9

6M110Z10

6M111Z10

6M145Z10

6M165Z10

6M102Z11

6M115Z12

6M138Z12

6M111Z19

6M134Z13

6M140Z13

6M117Z14

6M103Z15

6M108Z15

6M111Z15

6M115Z15

6M121Z15

6M115Z16

6M101Z17

6M124Z17

6M102Z18

6M151Z1

6M158Z1

6M116Z2

6M141Z2

6M139Z4

6M148Z4

6M147Z4

6M106Z4

6M105Z5

6M162Z5

6M120Z6

6M150Z6

6M125Z6

6M115Z6

6M130Z6

6M145Z6

6M112Z6

6M125Z6

6M144Z7



6M137Z8  
6M135Z9  
6M168Z4

## 7 Point

7M1226

## 8 Point

8M122

8M125

8M126

8M128

8M1210a

8M426

8M107Z7

8M111Z8

8M101Z15

8M108Z15

## 9 Point

9M1211

## 10 Point

10M124

10M126

10M128

10M1210

10M101Z13

10M106Z15

10M124Z17

(The final number of the symbol indicates the length of cast in units of 6 point. Matrices are .030" drive to be cast on .888" high molds, except where .065" drive is indicated.)

3M3C25

4M21C24

4M21C25

4H9M3C24 (.065" drive)

4H9M3C24½ (.065" drive)

5H9M3C18 (.065" drive)

5H9M1C26 (.065" drive)

6M1C24

6M1C25

6M1C26

6M2C24

6M2C25

6M2C26

6M3C24

6M3C25

6M3C26

6M4C24

6M4C26

6M5C25

6M6C25

6M7C26

6M8C25

6M9C24

6M17C24

6M17C25

6M18C24

6M18C25

6M19C24

6M21C24

6M22C25

6M23C25

6M24C25

6M24C26

6M25C24

6M20C28

6M10L - Hairline central on 6 pt. body  
Non-fusion

6H9M11L - .065" drive to be cast on .833" mold -  
Hairline close to side on 6 pt. body  
Non-fusion

6H9M20L - .065" drive to be cast on .833" mold -  
¼ pt. face central on 6 pt. body  
Non-fusion

6M30L - ¼ pt. face central on 6 pt. body  
Non-fusion

6H9M41L - .065" drive to be cast on .833" mold - 1 pt.  
face close to side on 6 pt. body  
Non-fusion

6H9M81L - .065" drive to be cast on .833" mold -  
3 pt. face close to side on 6 pt. body  
Non-fusion

6M18L - Hairline parallel central on 6 pt. body  
Non-fusion

6M248L - ¼ pt. face parallel central on 6 pt. body  
Non-fusion

6M48L - 1 pt. face parallel central on 6 pt. body  
Non-fusion

6M810L - 3 pt. face and hairline 2 pts. space between  
central on 6 pt. body  
Non-fusion

## Single-Piece Braces

(The final number of the symbol indicates in units of 6 point the length of design and the length of body on which each Brace is cast. Matrices are .030" drive to be cast on .888" high molds.)

6M30V8

6M30V9

6M30V10

6M30V11

6M30V12

6M30V13

6M30V14

6M30V15

6M30V16

6M30V17

6M30V18

6M30V19

6M30V20

6M30V22

6M30V24

6M30V26

6M30V28

6M30V30

# MONOT MATERIAL MAK

## 1½ Point

1¾M10L12—Hairline central on 1½ pt. body

1¾M10LF12—Hairline central on 1½ pt. body  
*Flash Side Mold*

1¾M30L12—½ pt. central on 1½ pt. body

1¾H9M10L121½—.010" drive to cast on .908" Mold—  
½ pt. central on 1½ pt. body. Bevel comes to edge of  
body

1¾M350L12—¾ pt. central on 1½ pt. body

1¾M30LF12—1½ pt. central on 1½ pt. body  
*Flash Side Mold*

## 2 Point

2M10L12—Hairline central on 2 pt. body

2H9M10L12—.015" drive to cast on .903" Mold—  
Hairline central on 2 pt. body

2M10LF12—Hairline central on 2 pt. body  
*Flash Side Mold*

2M11L12—Hairline close to side on 2 pt. body

2M11LF12—Hairline flush to side on 2 pt. body  
*Flash Side Mold*

3M41L12—1 pt. close to side on 3 pt. body

3M41LF12—1 pt. flush to side on 3 pt. body  
*Flash Side Mold*

3M60L12—2 pt. central on 3 pt. body

3M61L12—2 pt. close to side on 3 pt. body

3M61LF12—2 pt. flush to side on 3 pt. body  
*Flash Side Mold*

3M65L12—2½ pt. central on 3 pt. body

3M80LF12—3 pt. full face—*Flash Side Mold*

3M18L12—Hairline parallel central on 3 pt. body

3M18LF12—Hairline parallel close to side on 3 pt. body

3M28L12—¼ pt. parallel central on 3 pt. body

3M28LF12—¼ pt. parallel central on 3 pt. body

3M328LF12—½ pt. face parallel flush to side  
on 3 pt. body—*Flash Side Mold*

3M348L12—¾ pt. parallel central on 3 pt. body

3M348LF12—¾ pt. parallel central on 3 pt. body

3M348LF12—Hairline and 1 pt. parallel central

## 5 Point

5H9M20L12—.065" drive to cast on .853" Mold—  
¼ pt. central on 5 pt. body

5M91L12—4 pt. close to side on 5 pt. body

5M1618L12—Hairline parallel close to side  
on 5 pt. body

5M1751L12—Hairline parallel central on 5 pt. body

5M4481L12—1 pt. parallel close to side on 5 pt. body

5M581L12—1½ pt. parallel central on 5 pt. body

5M164L12—Hairline and 1 pt. parallel central  
on 5 pt. body

5M1571L12—2 hairlines and 1½ pt. parallel close  
to side on 5 pt. body

5M531L12—1½ pt. and ½ pt. close to side  
on 5 pt. body

5M5418L12—Hairline and 1½ pt. close to side  
on 5 pt. body

5M1458L12—Hairline and 1½ pt. parallel close to side  
on 5 pt. body

# MONOT MATERIAL MAK

## Straight-Line

Are cast automatically in  
strips or cut to labor-sav

6H9M40L12—.065" drive to cast on .853" Mold—  
1 pt. central on 6 pt. body

6H95M40L12—.065" drive with shoulder .043" to cast  
on .853" Mold—1 pt. central on 6 pt. body

6H9M41L12—.065" drive to cast on .853" Mold—  
1 pt. close to side on 6 pt. body

6M41LF12—1 pt. flush to side on 6 pt. body  
*Flash Side Mold*

6M50L12—1½ pt. central on 6 pt. body

6H9M51L12—.065" drive to cast on .853" Mold—  
1½ pt. close to side on 6 pt. body

6M47L12

6M517L12

6M381L12

6M141L12

6M144L12

6M164L12

6M171L12

# DTYPE

# MAKING MACHINE

## Line Rules

ically in continuous  
labor-saving lengths.

### 7 Point

- 7189M20L12 - .965" drive to cast on .853" Mold -  
¼ pt. central on 7 pt. body
- 7M961L12 - 6 pt. close to side on 7 pt. body
- 7M521L12 - Hairline and 1½ pt. parallel close to side  
on 7 pt. body

### 8 Point

- 8M101L12 - Hairline central on 8 pt. body
- 8189M20L12 - .965" drive to cast on .853" Mold -  
¼ pt. central on 8 pt. body
- 8M990L12 - 7½ pt. central on 8 pt. body
- 8M181L12 - Hairline parallel central on 8 pt. body
- 8M441L12 - 1 pt. parallel central on 8 pt. body
- 8M668L12 - 2 pt. parallel central on 8 pt. body

### 10 Point

- 10H9M20L12 - .965" drive to cast on .853" Mold -  
¼ pt. central on 10 pt. body
- 10M861L12 - 9 pt. close to side on 10 pt. body
- 10M870L12 - 9½ pt. central on 10 pt. body
- 10M181L12 - Hairline parallel central on 10 pt. body
- 10M4251L12 - 1 pt. parallel central on 10 pt. body
- 10M9388L12 - 4 pt. and ½ pt. parallel close to side  
on 10 pt. body
- 10M9555L12 - 5¼ pt. and 1½ pt. parallel central  
on 10 pt. body
- 10M9644L12 - 6 pt. and 1 pt. parallel close to side  
on 10 pt. body

### 11 Point

- 11H9M20L12 - .965" drive to cast on .853" Mold -

- 12M871L12 - 3 pt. parallel central on 12 pt. body
- 12M336L12 - ¼ pt. parallel central on 12 pt. body
- 12M3556L12 - .0103" parallel central on 12 pt. body
- 12M446L12 - 1 pt. parallel central on 12 pt. body
- 12M536L12 - 1½ pt. parallel central on 12 pt. body
- 12M616L12 - 2 pt. parallel central on 12 pt. body
- 12M8528L12 - .0103" parallel close to side  
on 12 pt. body
- 12M424L12 - 1 pt. parallel central on 12 pt. body
- 12M847L12 - 3 pt. and 1 pt. parallel central  
on 12 pt. body
- 12M8613L12 - 3 pt., 2 pt., 1 pt. and ½ pt. parallel  
central on 12 pt. body
- 12M5120L12 - 3½ pt. and hairline parallel central  
on 12 pt. body

2M30L12— $\frac{1}{4}$  pt. central on 2 pt. body

2M20L12— $\cdot 043^\circ$  drive to cast on  $\cdot 853^\circ$  Mold— $\frac{1}{4}$  pt. central on 2 pt. body

2M31L12— $\frac{1}{4}$  pt. close to side on 2 pt. body

2M30L12— $\frac{1}{4}$  pt. central on 2 pt. body

2H9M30L12— $\cdot 015^\circ$  drive to cast on  $\cdot 903^\circ$  Mold— $\frac{1}{4}$  pt. central on 2 pt. body

2M31L12— $\frac{1}{4}$  pt. close to side on 2 pt. body

2M31F12— $\frac{1}{4}$  pt. flush to side on 2 pt. body  
*Flash Side Mold*

2M350L12— $\frac{1}{4}$  pt. central on 2 pt. body

2M35L12— $\frac{1}{4}$  pt. close to side on 2 pt. body

2M40L12—1 pt. central on 2 pt. body

2M40L12—1 pt. central on 2 pt. body  
*Flash Side Mold*

2M41L12—1 pt. close to side on 2 pt. body

2M41L12— $\cdot 043^\circ$  drive to cast on  $\cdot 853^\circ$  Mold—1 pt. close to side on 2 pt. body

2M41F12—1 pt. flush to side on 2 pt. body  
*Flash Side Mold*

2M50L12— $1\frac{1}{4}$  pt. central on 2 pt. body

2M46L12— $\cdot 0183^\circ$  close to side on 2 pt. body

2M60L12—2 pt. full face on 2 pt. body  
*Flash Side Mold*

2M18L12—Hairline parallel central on 2 pt. body

2M18L12—Hairline parallel central on 2 pt. body  
*Flash Side Mold*

2M38L12— $\frac{1}{4}$  pt. parallel central on 2 pt. body

2M38L12— $\frac{1}{4}$  pt. parallel central on 2 pt. body  
*Flash Side Mold*

### 3 Point

3M10L12—Hairline central on 3 pt. body

3M10L12—Hairline central on 3 pt. body  
*Flash Side Mold*

3M11L12—Hairline flush to side on 3 pt. body  
*Flash Side Mold*

3M20L12— $\frac{1}{4}$  pt. central on 3 pt. body

3H9M30L12— $\cdot 065^\circ$  drive to cast on  $\cdot 853^\circ$  Mold—

3M41L12—Hairline and 1 pt. parallel central on 3 pt. body

3M142L12—Hairline and 1 pt. parallel central on 3 pt. body

### 4 Point

4M10L12—Hairline central on 4 pt. body

4M20L12— $\frac{1}{4}$  pt. central on 4 pt. body

4H9M20L12— $\cdot 065^\circ$  drive to cast on  $\cdot 853^\circ$  Mold— $\frac{1}{4}$  pt. central on 4 pt. body

4M30L12— $\frac{1}{4}$  pt. central on 4 pt. body

4H9M30L12— $\cdot 065^\circ$  drive to cast on  $\cdot 853^\circ$  Mold— $\frac{1}{4}$  pt. central on 4 pt. body

4M40L12—1 pt. central on 4 pt. body

4H9M40L12— $\cdot 065^\circ$  drive to cast on  $\cdot 853^\circ$  Mold—1 pt. central on 4 pt. body

4H9M41L12— $\cdot 065^\circ$  drive to cast on  $\cdot 853^\circ$  Mold—1 pt. close to side on 4 pt. body

4M60L12—2 pt. central on 4 pt. body

4M81L12—3 pt. close to side on 4 pt. body

4M85L12— $2\frac{1}{4}$  pt. central on 4 pt. body

4M91L12—4 pt. full face on 4 pt. body  
*Flash Side Mold*

4M161L12—Hairline parallel central on 4 pt. body

4M1418L12—Hairline parallel central on 4 pt. body

4M248L12— $\frac{1}{4}$  pt. parallel central on 4 pt. body

4M348L12— $\frac{1}{4}$  pt. parallel central on 4 pt. body

4M353L12— $\frac{1}{4}$  pt. parallel central on 4 pt. body

4M371L12— $\frac{1}{4}$  pt. parallel close to side on 4 pt. body

4M428L12—1 pt. parallel close to side on 4 pt. body

4M1371L12—Hairline and  $\frac{1}{4}$  pt. parallel close to side on 4 pt. body

4M3517L12—Hairline and  $\frac{1}{4}$  pt. parallel central on 4 pt. body

on 5 pt. body

5M1848L12—Hairline and  $\frac{1}{4}$  pt. parallel close to side on 5 pt. body

5M146L12—Hairline and 2 pt. central on 5 pt. body

5M1821L12—Hairline and 3 pt. parallel close to side on 5 pt. body

### 5 $\frac{1}{2}$ Point

5 $\frac{1}{2}$ H9M20L12— $\cdot 065^\circ$  drive to cast on  $\cdot 853^\circ$  Mold— $\frac{1}{4}$  pt. central on 5 $\frac{1}{2}$  pt. body

### 6 Point

6M10L12—Hairline central on 6 pt. body

6M10L12— $\cdot 043^\circ$  drive to cast on  $\cdot 853^\circ$  Mold—Hairline central on 6 pt. body

6M10L12—Hairline central on 6 pt. body  
*Flash Side Mold*

6H95M10L12— $\cdot 065^\circ$  drive with shoulder  $\cdot 043^\circ$  to cast on  $\cdot 853^\circ$  Mold—Hairline central on 6 pt. body

6M11L12— $\cdot 050^\circ$  drive to cast on  $\cdot 868^\circ$  Mold—Hairline 1 pt. from back edge

6H9M11L12— $\cdot 065^\circ$  drive to cast on  $\cdot 853^\circ$  Mold—Hairline close to side on 6 pt. body

6M11L12—Hairline flush to side on 6 pt. body  
*Flash Side Mold*

6M20L12— $\cdot 043^\circ$  drive to cast on  $\cdot 853^\circ$  Mold— $\frac{1}{4}$  pt. central on 6 pt. body

6M20L12— $\frac{1}{4}$  pt. central on 6 pt. body

6H9M20L12— $\cdot 065^\circ$  drive to cast on  $\cdot 853^\circ$  Mold— $\frac{1}{4}$  pt. central on 6 pt. body

6M20L12— $\frac{1}{4}$  pt. central on 6 pt. body  
*Flash Side Mold*

6H9M21L12— $\cdot 065^\circ$  drive to cast on  $\cdot 853^\circ$  Mold— $\frac{1}{4}$  pt. close to side on 6 pt. body

6H9M30L12— $\cdot 065^\circ$  drive to cast on  $\cdot 853^\circ$  Mold— $\frac{1}{4}$  pt. central on 6 pt. body

6M30L12— $\frac{1}{4}$  pt. central on 6 pt. body

6M30L12— $\cdot 043^\circ$  drive to cast on  $\cdot 853^\circ$  Mold— $\frac{1}{4}$  pt. central on 6 pt. body

6M51L12— $1\frac{1}{4}$  pt. flush to side on 6 pt. body  
*Flash Side Mold*

6M60L12—2 pt. central on 6 pt. body

6H9M61L12— $\cdot 065^\circ$  drive to cast on  $\cdot 853^\circ$  Mold—2 pt. close to side on 6 pt. body

6M61L12—2 pt. flush to side on 6 pt. body  
*Flash Side Mold*

6M80L12—3 pt. central on 6 pt. body

6H9M81L12— $\cdot 065^\circ$  drive to cast on  $\cdot 853^\circ$  Mold—3 pt. close to side on 6 pt. body

6M81L12—3 pt. flush to side on 6 pt. body  
*Flash Side Mold*

6M85L12— $3\frac{1}{4}$  pt. central on 6 pt. body

6M91L12—4 pt. flush to side on 6 pt. body  
*Flash Side Mold*

6M95L12— $5\frac{1}{4}$  pt. central on 6 pt. body

6M96L12—6 pt. full face flush to side on 6 pt. body  
*Flash Side Mold*

6M18L12—Hairline parallel central on 6 pt. body

6M18L12— $\cdot 043^\circ$  drive to cast on  $\cdot 853^\circ$  Mold—Hairline parallel central on 6 pt. body

6M161L12—Hairline parallel central on 6 pt. body

6M18L12—Hairline parallel with  $\cdot 022^\circ$  space between; flush to side on 6 pt. body  
*Flash Side Mold*

6H95M18L12— $\cdot 065^\circ$  drive to cast on  $\cdot 853^\circ$  Mold—Hairline parallel central on 6 pt. body

6M248L12— $\frac{1}{4}$  pt. parallel central on 6 pt. body

6M348L12— $\frac{1}{4}$  pt. parallel central on 6 pt. body

6M368L12— $\frac{1}{4}$  pt. parallel central on 6 pt. body

6M384L12— $\frac{1}{4}$  pt. parallel central on 6 pt. body

6M358L12— $\frac{1}{4}$  pt. parallel central on 6 pt. body

6M428L12—1 pt. parallel central on 6 pt. body

6M448L12—1 pt. parallel central on 6 pt. body

6M48L12—1 pt. parallel central on 6 pt. body

6M548L12— $1\frac{1}{4}$  pt. parallel central on 6 pt. body

6M548L12— $1\frac{1}{4}$  pt. parallel central on 6 pt. body



6M418L12 - Hairline and 1½ pt. parallel central on 6 pt. body

6M611L12 - Hairline and 2 pt. parallel central on 6 pt. body

6M810L12 - Hairline and 3 pt. parallel central on 6 pt. body

6M3881L12 - ¼ pt. and hairline parallel central on 6 pt. body

6M410L12 - 1 pt. and hairline parallel central on 6 pt. body

6M1400L12 - 1 pt. and hairline parallel central on 6 pt. body

6M4411L12 - 1 pt. and hairline close to side on 6 pt. body

6M4611L12 - 1 pt. and hairline parallel close to side on 6 pt. body

6M5318L12 - 1½ pt. and hairline parallel central on 6 pt. body

6M5618L12 - 1½ pt. and hairline parallel central on 6 pt. body

6M610L12 - 2 pt. and hairline parallel central on 6 pt. body

6M620L12 - 2 pt. and hairline parallel central on 6 pt. body

6M635LF12 - 2 pt. and ¼ pt. parallel central on 6 pt. body  
*Flush Side Mold*

6M633L12 - 2 pt. and ¼ pt. parallel central on 6 pt. body

6M648L12 - 2 pt. and 1 pt. parallel central on 6 pt. body

6M758L12 - 2½ pt. and hairline parallel central on 6 pt. body

6M844L12 - 3 pt. and 1 pt. parallel central on 6 pt. body

6M938L12 - 3¼ pt. and ¼ pt. parallel central on 6 pt. body

6M921L12 - 4 pt. and hairline parallel central on 6 pt. body

6M857L12 - .0058" and .0113" parallel central on 6 pt. body

6M367L12 - ¼ pt. and 2 pt. parallel central on 6 pt. body

6M1367L12 - Hairline and 2 pt. parallel central on 6 pt. body

6M1281L12 - Hairline and 3 pt. parallel central on 6 pt. body

8M581L12 - 2 pt. parallel close to side on 8 pt. body

8M57L12 - .0150" parallel central on 8 pt. body

8M4471L12 - 1 pt. parallel central on 8 pt. body

8M4261L12 - 1 pt. parallel central on 8 pt. body

8M8710L12 - 3 pt. and hairline parallel central on 8 pt. body

8M864L12 - 3¼ pt. and 1 pt. parallel central on 8 pt. body

8M946L12 - 4 pt. and 1 pt. parallel central on 8 pt. body

8M6138L12 - 2 pt. parallel and hairline central on 8 pt. body

8M6321L12 - 2 pt. parallel and ¼ pt. central on 8 pt. body

8M634L12 - 2½ pt. and .008" parallel central on 8 pt. body

8M1741L12 - 2½ pt. and hairline parallel central on 8 pt. body

8M814L12 - 3 pt. and hairline parallel central on 8 pt. body

## 9 Point

9M20L12 - ¼ pt. central on 9 pt. body

9H9M20L12 - .005" drive to cast on .853" Mold - ¼ pt. central on 9 pt. body

9M400L12 - 1 pt. central on 9 pt. body

9M831L12 - 8 pt. close to side on 9 pt. body

9M458L12 - 2 pt. parallel central on 9 pt. body

9M4551L12 - 2½ pt. parallel close to side on 9 pt. body

9M3351L12 - .008" parallel close to side on 9 pt. body

11M20L12 - .065" drive to cast on .853" Mold - ¼ pt. central on 11 pt. body

11M881L12 - 10 pt. central on 11 pt. body

11M8278L12 - 3¼ pt. parallel central on 11 pt. body

11M6471L12 - 2 pt. parallel close to side on 11 pt. body

11M243L12 - ¼ pt. parallel central on 11 pt. body

11M966L12 - 6 pt. and 2 pt. parallel central on 11 pt. body

11M1951L12 - 5½ pt. and hairline parallel central on 11 pt. body

## 12 Point

12M10L12 - Hairline central on 12 pt. body

12M20L12 - ¼ pt. central on 12 pt. body

12H9M20L12 - .065" drive to cast on .853" Mold - ¼ pt. central on 12 pt. body

12H9M20LF12 - ¼ pt. central on 12 pt. body  
*Flush Side Mold*

12M400L12 - 1 pt. central on 12 pt. body

12M50L12 - 1½ pt. central on 12 pt. body

12M60L12 - 2 pt. central on 12 pt. body

12M830L12 - 8 pt. central on 12 pt. body

12M830LX12 - 8 pt. central on 12 pt. body  
*Beveled Side*

12M746L12 - 11½ pt. central on 12 pt. body

12M746L12 - 11½ pt. central on 12 pt. body

12M746L12 - 11½ pt. central on 12 pt. body  
*Flush Side Mold*

12M800L12 - 13 pt. central on 12 pt. body  
*For Use on 12N20G .318" Mold Only*

12M5211L12 - 8 pt. and ¼ pt. parallel central

12M5126L12 - .020" and .030" and hairlines parallel central on 12 pt. body

12M9348L12 - 4 pt. and ¼ pt. parallel central on 12 pt. body

12M9504L12 - .0740" and 1 pt. parallel central on 12 pt. body

12M9564L12 - 5½ pt. and 1 pt. parallel close to side on 12 pt. body

12M9674L12 - To match design 12M797N

12M9678L12 - 5½ pt. and 2 pt. parallel central on 12 pt. body

12M9801L12 - 6 pt. and hairline parallel central on 12 pt. body

12M9635L12 - 6 pt. and 1½ pt. parallel central on 12 pt. body

12M9952L12 - 7½ pt. and 2½ pt. parallel central on 12 pt. body

12M854L12 - 8 pt. and 3 pt. parallel central on 12 pt. body

12M844L12 - 8½ pt. and 1 pt. parallel central on 12 pt. body

12M864L12 - 9 pt. and 1 pt. parallel central on 12 pt. body

12M1697L12 - 2 pt. and hairline parallel central on 12 pt. body

12M9457L12 - 4 pt. and 1 pt. parallel central on 12 pt. body

12M4380L12 - 4 pt. and 1 pt. parallel central on 12 pt. body

12M4409L12 - 1 pt., 2 pt. and 4 pt. parallel central on 12 pt. body

12M9437L12 - 5½ pt. and .0103" parallel central on 12 pt. body

12M4984L12 - 7 pt. and 1 pt. parallel central on 12 pt. body

12M5211L12 - 8 pt. and ¼ pt. parallel central

3H9M20L12 - .065" drive to cast on .853" Mold -  
1/4 pt. central on 3 pt. body

3M21L12 - 1/4 pt. close to side on 3 pt. body

3M30L12 - 1/4 pt. central on 3 pt. body

3M30LF12 - 1/4 pt. central on 3 pt. body  
*Flash Side Mold*

3M31L12 - 1/4 pt. close to side on 3 pt. body

3M35L12 - 1/4 pt. central on 3 pt. body

3M40L12 - 1 pt. central on 3 pt. body

4M3317L12 - Hairline and 1/2 pt. parallel central  
on 4 pt. body

4M1641L12 - Hairline and 1 pt. parallel central  
on 4 pt. body

4M4411L12 - Hairline and 1 pt. parallel central  
on 4 pt. body

4M3318L12 - Hairline and 1 1/2 pt. parallel central  
on 4 pt. body

4M6211L12 - Hairline and 2 pt. parallel central  
on 4 pt. body

4M4255LF12 - 1 pt. and 1 1/4 pt. with 1 1/4 points  
space between on 4 pt. body - *Flash Side Mold*

6M30L12 - .043" drive to cast on .872" Mold -  
1/2 pt. central on 6 pt. body

6M31LF12 - 1/4 pt. flush to side on 6 pt. body  
*Flash Side Mold*

6H9M35LF12 - .065" drive to cast on .853" Mold -  
1/4 pt. close to side on 6 pt. body

6M35LF12 - 1/4 pt. flush to side on 6 pt. body  
*Flash Side Mold*

6M40L12 - 1 pt. central on 6 pt. body

6M40L12 - .043" drive to cast on .875" Mold -  
1 pt. central on 6 pt. body

6M548L12 - 1 1/4 pt. parallel central on 6 pt. body

6M581LF12 - 1 1/4 pt. parallel with 1 pt. space  
between; flush to side on 6 pt. body  
*Flash Side Mold*

6M640L12 - 1 1/4 pt. parallel central on 6 pt. body

6M680L12 - 2 pt. parallel central on 6 pt. body

6M147L12 - Hairline parallel central on 6 pt. body

6M2571L12 - 1/4 pt. parallel close to side on 6 pt. body

6M3557L12 - 1/4 pt. parallel central on 6 pt. body

## 2 Point

2M652N

2M911N

2M916N

2M929N

2M980N

2M981N

2M1097N

2M1116N

2M1297N

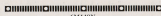
## 3 Point

3M387N

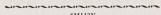
3M731N

3M758N

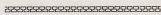
3M810N



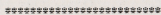
6M140N



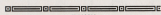
6M142N



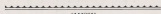
6M157N



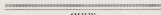
6M177N



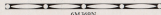
6M190N



6M209N



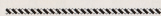
6M212N



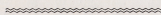
6M369N



6M421N



6M434N



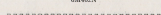
6M450N



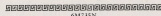
6M451N



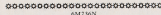
6M462N



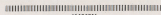
6M579N



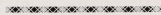
6M735N



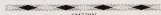
6M736N



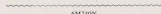
6M737N



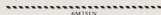
6M738N



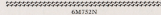
6M739N



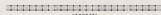
6M740N



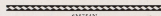
6M751N



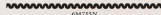
6M752N



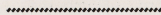
6M753N



6M754N



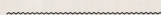
6M755N



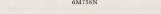
6M756N



6M757N



6M758N



6M759N

# Ornamental Bo

Are cast automatically in c  
strips or cut to labor-savin

6M891N

6M892N

6M898N

6M910N

8 pt. alignment

6M911N

8 pt. alignment

6M912N

8 pt. alignment

6M916N

8 pt. alignment

6M928N

on 6 pt. body

6M2425L12 - Hairline and .0173" parallel central on 6 pt. body

6M3562L12 - .0080" and .0065" parallel central on 6 pt. body

6M4225L12 - 1 pt. and hairlines parallel central on 6 pt. body

6M4245L12 - 1 1/2 pt. and hairlines parallel central on 6 pt. body

6M5127L12 - 1 1/2 pt. and hairlines parallel central on 6 pt. body

9M4397L12 - 1/4 pt. parallel central on 9 pt. body

9M5338L12 - 1 1/4 pt. parallel close to side on 9 pt. body

9M5120L12 - 1 1/2 pt. and hairlines parallel central on 9 pt. body

9M4781L12 - 3 pt. and 1 pt. parallel close to side on 9 pt. body

9M9543L12 - 5 1/4 pt. and 2 pt. parallel central on 9 pt. body

12M101L12 - Hairline parallel flush to side on 12 pt. body  
*Place Side Mold*

12M4588L12 - 1 1/4 pt. parallel central on 12 pt. body

12M687L12 - 1 pt. parallel central on 12 pt. body

12M657L12 - 2 pt. parallel central on 12 pt. body

12M667L12 - 2 1/4 pt. parallel central on 12 pt. body

12M8323L12 - 8 pt. and 1/2 pt. parallel central on 12 pt. body

## 18 Point

18M740L12 - 1 1/4 pt. close to side on 18 pt. body

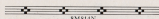
18M980L12 - 18 pt. full face rule  
*For Use on BSRAGZ .488" Mold Only*

18M734L12 - 6 rules .0198" central on 18 pt. body

## ental Borders

atically in continuous  
labor-saving lengths.

### 8 Point



8M814N



8M841N



8M1018N

### 9 Point



9M787N



9M1055N

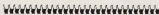
### 10 Point



10M788N



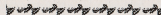
10M789N



10M842N



10M1502N



12M330N



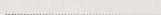
12M363N



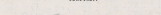
12M421N



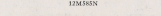
12M450N



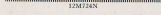
12M462N



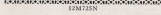
12M585N



12M724N



12M725N



12M726N



12M727N



12M731N



12M908N



12M934N



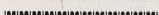
12M944N



12M969N



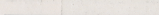
12M971N



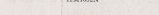
12M1013N



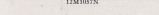
12M1019N



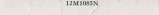
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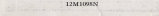
12M1057N



12M1085N



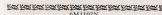
12M1098N



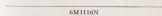
12M1124N



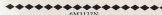
6M1101N



6M1109N



6M1116N



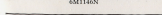
6M1122N



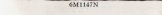
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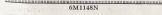
6M1146N



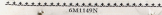
6M1147N



6M1148N



6M1149N



6M1296N

3M892N

3M893N

## 4 Point

4M157N

4M583N

4M590N

4M5910N

4M5982N

4M5983N

4M5984N

## 5 Point

5M589N

5M595N

## 6 Point

6M11N

6M40N

6M78N

6M137N

6M138N

6M139N

6M380N

6M582N

6M589N

6M591N

6M592N

6M593N

6M594N

6M595N

6M596N

6M597N

6M612N

6M634N

6M635N

6M640N

6M641N

6M642N

6M652N

6M661N

6M718N

6M726N

6M733N

6M734N

6M759N

6M760N

6M761N

6M762N

6M763N

6M764N

6M765N

6M766N

6M767N

6M768N

6M787N

6M789N

6M810N

6M812N

6M822N

6M823N

6M838N

6M845N

6M855N

6M858N

6M861N

6M863N

6M938N

6M936N

6M937N

6M938N

6M994N

6M1014N

6M1015N

6M1050N8

## Strip Rules and Borders

**Standard Rules and Ornamental Borders** on this page are cast on the Monotype Material Making Machine from standard .030" drive matrices on .888" high molds except where otherwise indicated. Any standard rule or decorative design can be cast on any larger point size body than the size shown and the position of the design will be the same distance from one side of the body as indicated in the description.

**Want Ad Rules**—Special matrices are now made for casting Want Ad Rules in continuous strips or cut to any measure. For instance, one of these casts a hairline face central on a 2 point body from a matrix of .015" drive on a mold .903" high. Another casts a ½ point face central on a 1½ point.

**Trimmed Flush Side Rules**—Rules flush on one or both sides, including full-face, are cast with overhanging bevel which is removed by trimmers on trimmer mold.

## Leads and Slugs

Leads and Slugs are cast in continuous strips or delivered automatically cut to any labor-saving measure, and in single-column units, from 1½ to 18 point.

**Column** shown on t of .065" d Standard ru for 3 point

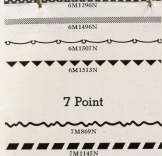
**Special** are cast in drive matr from .065" der, on .85

**Logotype** tachment, 1 pices in len 18 point on are .875" l

**Flush** Rules cast fl ing full fac matrix whic blocks of th

1 point strips or au Tie-Up may be cas

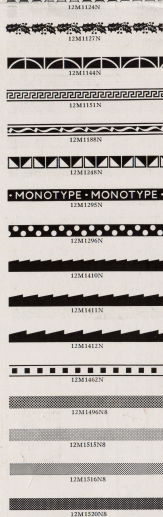
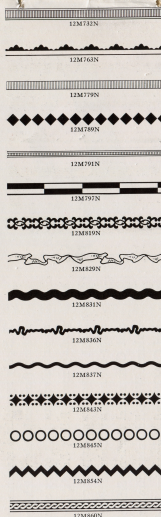
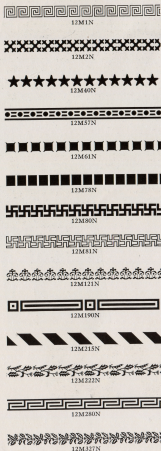




7 Point

10M1517N8

12 Point



## Rules and Borders

**Column Rules** of 4 point and larger shown on this page are cast from matrices of .065" drive on molds of .853" height. Standard rule matrices and molds are used for 3 point column rule.

**Special Broaching Rules**—These are cast in continuous strips from .043" drive matrices on .875" high molds; and from .065" drive matrices, with .043" shoulder, on .853" high molds.

**Logotypes**—By means of a special attachment, Logotypes may be cast up to 15 picas in length on any size body from 6 to 18 point on special Logotype molds which are .875" high.

**Flush Side and Full Face Rules**—Rules cast flush on one or both sides, including full face rules, are cast from a male matrix which goes down between the type blocks of the special flush side mold.

## Slugs

1 point leads are cast in continuous strips or automatically cut to any measure.

Tie-Up Slugs and Electrotypes Bearers may be cast in 12 and 18 point of any height.



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# HANDS

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